



EDELBROCK DIESEL EXHAUST SYSTEM
for 2006-2007 Chevrolet, GMC Duramax
Crew Cab, Long Bed & Extended Cab Long Bed
Catalog #5791
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Edelbrock Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at **Edelbrock@Edelbrock.com**.

Suggested Tools for Installation:

- ☐ 3/8" and 1/4" ratchet set and metric sockets
- ☐ Hacksaw, sawzall, chopsaw
- ☐ Liquid penetrant and rubber lubricant
- ☐ 9/16" Combo wrench
- ☐ Jack and jackstands

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

DISASSEMBLY

1. Lift and support vehicle on correct load rated jackstand on stable surface.
2. Unbolt I-pipe from catalytic downpipe at flange.
3. Cutting overaxle pipe at rear of muffler will make removing muffler, overaxle, and I-pipe assembly easier, remove muffler, I-pipe, and overaxle at this time.

ASSEMBLY

1. Install 3-1/2" band clamp and I-pipe connector #25-3231 (Crew Cab) or #25-3232 (Extended Cab) onto catalytic converter outlet pipe. Slip I-pipe into connector with 4" clamp, install #25-4047 hanger into front hanger.
2. Install hanger clamp assembly #23-4048 into the next rubber isolator.
3. Install hanger clamp assembly #23-4049 onto rear muffler isolator.
4. Install muffler with end marked inlet toward front of truck.
5. Install overaxle pipe and slip into muffler.
6. Install tailpipe hanger #23-4050 into factory tailpipe hanger and slide onto the end of the overaxle pipe.
7. Dual rear wheel applications required supplied tailpipe extension (#25-3205). Install tailpipe (#25-3204) onto overaxle and through tailpipe hanger clamp assembly.

8. Starting at the front of the vehicle to rear, align and tighten all clamps and hanger clamp assemblies. Position system for clearance around surrounding hoses, lines, cables, and frame members for best clearance.
9. Make one final inspection for clearance around brake, fuel lines, and wiring.

WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

KIT CONTENTS

Qty.	Part #	Description
<input type="checkbox"/> 1	25-3197	I-pipe assembly
<input type="checkbox"/> 1	25-3194	Overaxle pipe assembly
<input type="checkbox"/> 1	25-3204	Tail pipe assembly
<input type="checkbox"/> 1	25-3205	Tail pipe extension
<input type="checkbox"/> 1	25-3231	I-Pipe Connector (Crew Cab)
<input type="checkbox"/> 1	25-3232	I-Pipe Connector (Ext. Cab)
<input type="checkbox"/> 1	25-5571	Muffler assembly
<input type="checkbox"/> 1	22-5783	Installation kit hardware

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